



# SIDING

Instruction Book



**METAL ROOFING SUPPLY**

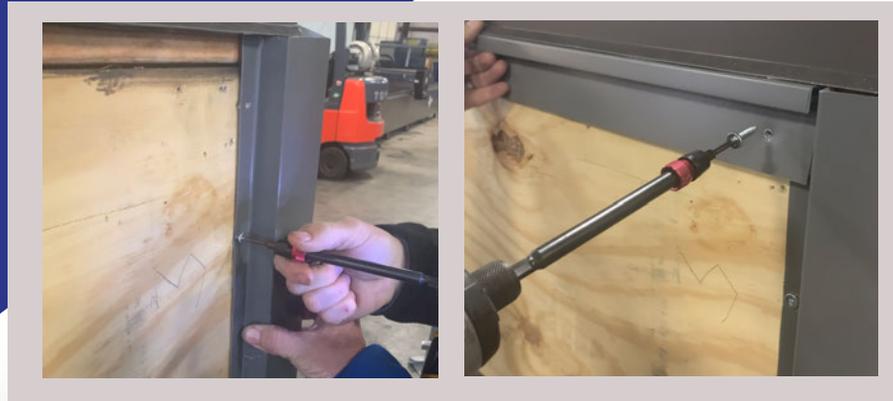
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## Step 1

Install siding 5" rake (#625) and J-trim of your choice on building corners.  
(Install screws or nails 12" on center.)



## Step 2

Install siding starter strip (#615) Place starter with approximately 1/2" below the wood framing of the house making sure it is level and goes around the entire perimeter of the house.



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## Step 3

Install J-trim around windows doors and top of sidewall.  
(Note: if you install soffit use Siding J Double #600 at the top of sidewall.)



## Step 4

Slide panel into the bottom of both j-trims & push up until the bottom of the panel catches starter strip and stops. Level & Fasten screws centered to allow expansion and contraction.



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## Step 5

Install next panel by sliding in 1 side of panel into j-trim then bow out center and insert other end into j-trim. Then lock into nail strip.



## Step 6

Repeat step 5 until you reach the top for the last panel.



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## Step 7

Measure and rip panel to proper width then if the end of the panel is cut on a flat portion install siding snap lock (#620) into j-trim or j-double. Then apply Marco weather tight sealant into the open end of the siding that will go into the nail strip. Use enough to fill the channel to the top and about 1/2" wide about every 12" through the siding channel. Then follow step 5 procedures start installing the panel. You should be able to push the panel up and the end should snap into the siding securing panel. If rib of the panel is left and not flat then skip. Follow rest of the procedure pushing end of panel into j-trim.



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## Notes:

1. If installing vertical bat and board use j-trim instead of the siding starter strip. However, weep holes should be drilled into the j-trim and be at least 3/16 in diameter and no more 24" apart.
2. Installed panels and accessories must move freely from side to side.
3. When installing a siding panel, push up from the bottom until the lock is fully engaged with the piece below it. Without stretching the panel, reach up and fasten it into place.
4. Fasten nails or other fasteners in the center of the nailing slot and make sure the fastener penetrates a total of at least 1 1/4".
5. Do not force the panels up or down when fastening in position.
6. Do not drive the head of the fastener tightly against the siding nail hem. Allow approximately 1/32" (about the thickness of a dime) clearance between the fastener head and the siding panel. Make sure the panels can move freely back and forth. Drive fasteners straight and level to prevent distortion and buckling.
7. Leave a minimum of 1/4" clearance at all openings and stops to allow for normal expansion and contraction. When installing in temperatures below 40 degrees F/4.4 C, increase minimum clearance to 3/8".
- 8 Do not caulk the panels where they meet the receiver of inside corners, outside corners or J-trim and do not nail the face of the siding or the siding will ripple.
9. In re-siding, furring or removal of uneven original siding may be necessary ; take appropriate actions to ensure a smooth and continuous surface.
10. In new construction, avoid the use of green lumber as the underlayment. Keep in mind that siding can only be as straight and stable as what lies under it.
11. The installation of specific products may differ from the instructions given in this manual. Always follow the manufacturers instructions, using parts specified by the manufacturer to ensure proper installation.



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